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<b>(21) International Application Number:</b> PCT/EP92/02826 <b>(22) International Filing Date:</b> 7 December 1992 (07.12.92) <b>(30) Priority data:</b> 91311761.0 18 December 1991 (18.12.91) SE <b>(71) Applicant:</b> AKTIEBOLAGET ASTRA [SE/SE]; S-151 85 Södertälje (SE). <b>(72) Inventors:</b> CARLING, Christer, Carl, Gustav ; Backvägen 8, S-240 10 Dalby (SE). TROFAST, Jan, William ; Va-penkroken 34, S-226 47 Lund (SE). <b>(74) Agents:</b> HJERTMAN, Ivan et al.; AB Astra, Patent De- partment, S-151 85 Södertälje (SE).		<b>(81) Designated States:</b> AT, AU, BB, BG, BR, CA, CH, CS, DE, DK, ES, FI, GB, HU, JP, KP, KR, LK, LU, MG, MN, MW, NL, NO, NZ, PL, PT, RO, RU, SD, SE, UA, European patent (AT, BE, CH, DE, DK, ES, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, ML, MR, SN, TD, TG).  <b>Published</b> <i>With international search report. Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.</i>
<b>(54) Title:</b> NEW COMBINATION OF FORMOTEROL AND BUDESONIDE  <b>(57) Abstract</b>  Effective amounts of formoterol (and/or a physiologically acceptable salt and/or solvate thereof) and budesonide are used in combination for simultaneous, sequential or separate administration by inhalation in the treatment of respiratory disorder.		

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New combination of formoterol and budesonide.

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Field of the invention

This invention relates to improvements in the treatment of mild as well as severe asthma and other respiratory disorders. More particularly, it relates to the use of a bronchodilator in combination with a steroidal anti-inflammatory drug for the treatment of respiratory disorders such as asthma, and to pharmaceutical compositions containing the two active ingredients. It emphasizes the use of a long-acting bronchodilator which provides rapid relief of symptoms.

Background of the invention

20 There have recently been significant advances in our understanding of asthma. Despite many advances, both in awareness of the disease by doctors and patients alike, coupled with the introduction of very powerful and effective anti-asthma drugs, asthma remains a poorly understood and often poorly treated disease. Previously, contraction of airway smooth muscles has been regarded as the most important feature of asthma. Recently there has been a marked change in the way asthma is managed, stemming from the fact that asthma is recognized as a chronic inflammatory disease. Uncontrolled airway inflammation may lead to mucosal damage and structural changes giving irreversible narrowing of the airways and fibrosis of the lung tissue. Therapy should therefore be aimed at controlling symptoms so that normal life is possible and at the same time provide basis for treating

the underlying inflammation.

The most common cause for poor control of asthma is poor compliance with the long-term management of chronic asthma, particularly with prophylactic treatments, such as inhaled steroids, which do not give immediate symptom relief. Patients will readily take  $\beta_2$ -agonist inhalers, since these provide rapid relief of symptoms, but often do not take prophylactic therapy, such as inhaled steroids, regularly because there is no immediate symptomatic benefit. They also counteract down regulation of  $\beta_2$ -adrenoceptor agonists.

Formoterol, (N-[2-hydroxy-5-[1-hydroxy-2-[[2-(4-methoxyphenyl)-1-methylethyl]amino]ethyl]phenyl]formamide), is an adrenoceptor agonist which selectively stimulates  $\beta_2$ -receptors, thus producing relaxation of bronchial smooth muscle, inhibition of the release of endogenous spasmogens, inhibition of oedema caused by endogenous mediators, and increased mucociliary clearance. Inhaled formoterol fumarate acts rapidly, usually within minutes which gives the patient immediate confirmation that he has taken an adequate dose and thereby avoiding overdosing of both  $\beta$ -agonist and steroid. Inhaled formoterol also exerts a prolonged bronchodilation, which in clinical trials has been demonstrated as up to 12 hours.

Budesonide, (16,17-butyridenebis(oxy)-11,21-dihydroxypregna-1,4-diene-3,20-dione), may be given in a high inhaled dose (up to 2 mg daily) with very low systemic effects, possibly because of its rapid metabolism. The high rapid systemic elimination of budesonide is due to extensive and rapid hepatic metabolism. Long term clinical studies have shown that inhaled budesonide is a pharmacologically safe drug. High doses of inhaled budesonide are highly effective and well

tolerated when used in oral steroid replacement therapy. Budesonide represents a logical safe and effective therapy for long term control of asthma.

- 5 The inhaled route of administration enables the dose to be delivered directly to the airways. By this type of administration, it is possible to give a small dose and thereby minimizing unwanted side-effects. The drawbacks of the currently available bronchodilators are their
- 10 relatively short duration of action. By using a compound with long duration e.g. formoterol it would be possible to avoid the nocturnal asthma, which so often causes considerable anxiety and debility to the patients. Formoterol gives less nocturnal waking than the commonly
- 15 used short-acting agonists like salbutamol, terbutaline and the like. Formoterol has been registered for oral administration in Japan since 1986.

- 20 Pharmaceutical combinations of long-acting  $\beta_2$ -agonists and steroids are disclosed in two European applications, EP 416950 which discloses the combination of salmeterol and beclomethasone, and EP 416951 which discloses the combination of salmeterol and fluticasone propionate.

- 25 In Ann. Allergy 1989, 63 (3), p. 220-224 the use of a  $\beta_2$ -agonist, i.e. formoterol and a steroid, i.e. budesonide separately are mentioned. It is not disclosed a pharmaceutical combination including both formoterol and budesonide, or the use of the two compounds in
- 30 combination therapy. The use of a  $\beta_2$ -agonist and a steroid separately is also mentioned in Lung (1990), 168, no. supp, p. 105-110.

#### Outline of the Invention

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The present invention is based on the concept of a novel combination therapy whereby formoterol (and/or a

physiologically acceptable salt and/or solvate thereof)  
and budesonide are administrated simultaneously,  
sequentially or seperately by inhalation. This  
combination has not only a greater efficiency and  
5 duration of bronchodilator action but the combination  
also has a rapid onset of action. This new feature is of  
utmost importance in order to establish a higher  
compliance for patients and it provides a rescue medicine  
thereby avoiding the necessity for the patient of  
10 carrying two different inhalers. This simplifies life for  
patients considerably and makes life more comfortable and  
secure. The rapid onset of the long-acting  $\beta_2$ -agonist  
gives the patient immediate confirmation that he has  
taken an adequate dose and thereby avoiding overdosing of  
15 both  $\beta_2$ -agonist and steroid. Since the use of formoterol  
instead of salmeterol gives a much more rapid onset the  
combinations according to the invention have a number of  
advantages compared to the combinations disclosed i EP  
416950 and EP 41651. The combination according to present  
20 invention permits a twice daily dosing regime as a basic  
treatment of asthma, particularly nocturnal asthma.

The present invention provides a medicament containing,  
separately, or together, (i) formoterol (and/or a  
25 physiologically acceptable salt and/or solvate thereof)  
and (ii) budesonide for simultaneous, sequential or  
separate administration by inhalation in the treatment of  
respiratory disorder.

30 The invention also provides a pharmaceutical composition  
for administration by inhalation in the treatment of  
respiratory disorder which composition comprises  
formoterol (and/or a physiologically acceptable salt  
and/or solvate thereof) and budesonide.

35 According to another aspect of the invention there are  
provided pharmaceutical compositions comprising effective

amounts of formoterol (and/or a physiologically acceptable salt and/or solvate thereof) and budesonide as a combined preparation for simultaneous, sequential or separate administration by inhalation in the treatment of respiratory disorder.

The invention further provides formoterol (and/or a physiologically acceptable salt and/or solvate thereof) and budesonide for use in combination therapy by simultaneous, sequential or separate administration by inhalation in the treatment of respiratory disorder.

Further the invention provides the use of formoterol (and/or a physiologically acceptable salt and/or solvate thereof) in the manufacture of a medicament for combination therapy where formoterol (and/or a physiologically acceptable salt and/or solvate thereof) and budesonide are administered simultaneously, sequentially or separately by inhalation in the treatment of respiratory disorder and the use of budesonide in the manufacture of a medicament for combination therapy where formoterol (and/or a physiologically acceptable salt and/or solvate thereof) and budesonide are administered simultaneously, sequentially or separately by inhalation in the treatment of respiratory disorder.

The invention additionally relates to the use of formoterol (and/or a physiologically acceptable salt and/or solvate thereof) and budesonide in the manufacture of a medicament for combination therapy for simultaneous, sequential or separate administration of formoterol and budesonide by inhalation in the treatment of respiratory disorder.

According to a further feature of the invention there is provided a method of treating respiratory disorder which comprises the simultaneous, sequential or separate

administration by inhalation of effective amounts of formoterol (and/or a physiologically acceptable salt and/or solvate thereof) and budesonide.

- 5     Suitable physiologically salts of formoterol include acid addition salts derived from inorganic and organic acids, such as the hydrochloride, hydrobromide, sulphate, phosphate, maleate, fumarate, tartrate, citrate, benzoate, 4-methoxybenzoate, 2- or 4-  
10    hydroxybenzoate, 4-chlorobenzoate, p-toluenesulphonate, methanesulphonate, ascorbate, salicylate, acetate succinate, lactate, glutarate, gluconate, tricarballylate, hydroxynaphthalenecarboxylate or oleate. Formoterol is preferably used in the form of its fumarate  
15    salt and as a dihydrate.

- The ratio of formoterol to budesonide used according to the invention is preferably within the range of 1:4 to 1:70. The two drugs may be administered separately in the  
20    same ratio.

- The intended dose regimen is a twice daily administration, where the suitable daily dose of formoterol is in the range of 6 to 100 µg with a  
25    preferred dose of 6-48 µg and the suitable daily dose for budesonide is 50 to 4800 µg with a preferred dose of 100-1600 µg. The particular dose used will strongly depend on the patient (age, weight etc) and the severity of the disease (mild, moderate, severe asthma etc).

- 30    For administration, the combination is suitably inhaled from a nebulizer, from a pressurized metered dose inhaler or as a dry powder from a dry powder inhaler (e.g. as sold under the trade mark Turbuhaler) or from a dry  
35    powder inhaler utilizing gelatine, plastic or other capsules, cartridges or blister packs.

A diluent or carrier, generally non-toxic and chemically inert to the medicament e.g. lactose, dextran, mannitol or glucose or any additives that will give the medicament a desired taste, can be added to the powdered medicament.

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Examples of the preparation of suitable dosage forms according to the invention include the following: Formoterol fumarate dihydrate and budesonide (optionally premicronized) are mixed in the proportions given above. The agglomerated, free-flowing micronized mixture may be filled into dry powder inhaler such as sold under the trade mark Turbuhaler. When a capsule system issued, it is desirable to include a filler in the mixture.

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The micronized mixture may be suspended or dissolved in a liquid propellant mixture which is kept in a container that is sealed with a metering valve and fitted into a plastic actuator. The propellants used may be chlorofluorocarbons of different chemical formulae. The most frequently used chlorofluorocarbon propellants are trichloromonofluoromethane (propellant 11), dichlorodifluoromethane (propellant 12), dichlorotetrafluoroethane (propellant 114), tetrafluoroethane (propellant 134a) and 1,1-difluoroethane (propellant 152a). Low concentrations of a surfactant such as sorbitan trioleate, lecithin, disodium dioctylsulphosuccinate or oleic acid may also be used to improve the physical stability.

The invention is further illustrated by way of example with reference to the following Examples.

Example 1 - Dry Powder Inhaler (Turbuhaler)

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Active ingredient

Formoterol (as fumarate dihydrate)  
Budesonide

Per dose

12 µg  
200 µg

The storage unit of the inhaler is filled with sufficient for at least 200 doses.

5	<u>Active ingredient</u>	<u>Per dose</u>
	Formoterol (as fumarate dihydrate)	24 µg
	Budesonide	200 µg
	The storage unit is filled with sufficient for at least 200 doses.	
10	<u>Active ingredient</u>	<u>Per dose</u>
	Formoterol (as fumarate dihydrate)	12 µg
	Budesonide	100 µg
	The storage unit is filled with sufficient for at least 200 doses.	

Example 2 - Metered dose inhaler

	<u>Active ingredient</u>	<u>Per dose</u>
20	Formoterol (as fumarate dihydrate)	12 µg
	Budesonide	200 µg
	Stabilizer	0.1 - 0.7 mg
	Propellant	25 - 100 µl
25	<u>Active ingredient</u>	<u>Per dose</u>
	Formoterol (as fumarate dihydrate)	24 µg
	Budesonide	200 µg
	Stabilizer	0.1 - 0.7 mg
30	Propellant	25 - 100 µl
	<u>Active ingredient</u>	<u>Per dose</u>
	Formoterol (as fumarate dihydrate)	12 µg
35	Budesonide	200 µg
	Stabilizer	0.1 - 0.7 mg
	Propellant	25 - 100 µl

Example 3 - Metered dose dry powder formulation

	<u>Active ingredient</u>	<u>Per dose</u>
	Formoterol (as fumarate dihydrate)	12 µg
5	Budesonide	200 µg
	Lactose	up to 5, 12.5 or 25 mg
	<u>Active ingredient</u>	<u>Per dose</u>
10	Formoterol (as fumarate dihydrate)	24 µg
	Budesonide	200 µg
	Lactose	up to 5, 12.5 or 25 mg
15	<u>Active ingredient</u>	<u>Per dose</u>
	Formoterol (as fumarate dihydrate)	12 µg
	Budesonide	100 µg
	Lactose	up to 5, 12.5 or 25 mg

CLAIMS

1. A medicament containing, separately or together, (i) formoterol (and/or a physiologically acceptable salt and/or solvate thereof) and (ii) budesonide for simultaneous, sequential or separate administration by inhalation in the treatment of respiratory disorder.
2. A pharmaceutical composition for administration by inhalation in the treatment of respiratory disorder which composition comprises formoterol (and/or a physiologically acceptable salt and/or solvate thereof) and budesonide.
3. A pharmaceutical composition comprising effective amounts of formoterol (and/or a physiologically acceptable salt and/or solvate thereof) and budesonide as a combined preparation for simultaneous, sequential or separate administration by inhalation in the treatment of respiratory disorder.
4. Formoterol (and/or a physiologically acceptable salt and/or solvate thereof) and budesonide for use in combination therapy by simultaneous, sequential or separate administration by inhalation in the treatment of respiratory disorder.
5. The use of formoterol (and/or a physiologically acceptable salt thereof) in the manufacture of a medicament for combination therapy where formoterol (and/or physiologically acceptable salt and/or solvate thereof) and budesonide are administered simultaneously, sequentially or separately by inhalation in the treatment of respiratory disorder.
6. The use of budesonide in the manufacture of a medicament for combination therapy where formoterol

(and/or a physiologically acceptable salt and/or solvate thereof) and budesonide are administered simultaneously, sequentially or separately by inhalation in the treatment of respiratory disorder.

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7. The use of formoterol (and/or a physiologically acceptable salt and/or solvate thereof) and budesonide in the manufacture of a medicament for combination therapy for simultaneous, sequential or separate administration of formoterol and budesonide by inhalation in the treatment of respiratory disorder.

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## INTERNATIONAL SEARCH REPORT

International Application No

PCT/EP 92/02826

<b>I. CLASSIFICATION OF SUBJECT MATTER</b> (If several classification symbols apply, indicate all) <sup>6</sup>		
According to International Patent Classification (IPC) or to both National Classification and IPC Int.Cl. 5 A61K31/57;      //(A61K31/57,31:165)		
<b>II. FIELDS SEARCHED</b>		
Minimum Documentation Searched <sup>7</sup>		
Classification System	Classification Symbols	
Int.Cl. 5	A61K	
Documentation Searched other than Minimum Documentation to the extent that such Documents are included in the Fields Searched <sup>8</sup>		
<b>III. DOCUMENTS CONSIDERED TO BE RELEVANT<sup>9</sup></b>		
Category <sup>10</sup>	Citation of Document, <sup>11</sup> with indication, where appropriate, of the relevant passages <sup>12</sup>	Relevant to Claim No. <sup>13</sup>
X	ANNALS OF ALLERGY vol. 63, no. 3, September 1989, pages 220 - 224 JEAN H. MARSAC ET AL. 'Inhaled beta agonists and inhaled steroids in the treatment of asthma' cited in the application see page 221, column 2; table 1 see page 221, column 3, line 11 - line 15 * page 223; summary *	1-7
X	LUNG (USA) vol. 168, no. SUPP, 1990, NEW YORK pages 105 - 110 NILS SVEDMYR 'The current place of beta-agonists in the management of asthma' cited in the application see abstract	1-7
<p><sup>10</sup> Special categories of cited documents: <sup>10</sup></p> <p>"A" document defining the general state of the art which is not considered to be of particular relevance</p> <p>"E" earlier document but published on or after the international filing date</p> <p>"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)</p> <p>"O" document referring to an oral disclosure, use, exhibition or other means</p> <p>"P" document published prior to the international filing date but later than the priority date claimed</p> <p>"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention</p> <p>"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step</p> <p>"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art</p> <p>"A" document member of the same patent family</p>		
<b>IV. CERTIFICATION</b>		
Date of the Actual Completion of the International Search 07 APRIL 1993		Date of Mailing of this International Search Report 28/4/93
International Searching Authority EUROPEAN PATENT OFFICE		Signature of Authorized Officer LEHERTE C.F.M.